

$$K = 2 \times 10^7 \left(\frac{\text{ng SO}_2}{\% \text{ S}} \right) \left(\frac{\text{kJ}}{\text{J}} \right) \left(\frac{1}{\text{kg coal}} \right) \left[2 \times 10^4 \left(\frac{\text{lb SO}_2}{\% \text{ S}} \right) \left(\frac{\text{Btu}}{\text{million Btu}} \right) \left(\frac{1}{\text{lb coal}} \right) \right]$$

After calculating E_{di} , use the procedures in Section 12.4.2 to determine the average SO_2 emission rate to the atmosphere for the performance test period (E_{ao}).

12.7 Determination of Compliance When Minimum Data Requirement Is Not Met.

12.7.1 Adjusted Emission Rates and Control Device Removal Efficiency. When the minimum data requirement is not met, the Administrator may use the following adjusted emission rates or control device removal efficiencies to determine compliance with the applicable standards.

12.7.1.1 Emission Rate. Compliance with the emission rate standard may be determined by using the lower confidence limit of the emission rate (E_{ao}^*) as follows:

$$E_{ao}^* = E_{ao} - t_{0.95} S_o \quad \text{Eq. 19-28}$$

12.7.1.2 Control Device Removal Efficiency. Compliance with the overall emission reduction ($\%R_o$) may be determined by using the lower confidence limit of the emission rate (E_{ao}^*) and the upper confidence limit of the inlet pollutant rate (E_{ai}^*) in calculating the control device removal efficiency ($\%R_g$) as follows:

$$\%R_g = 100 \left(1.0 - \frac{E_{ao}^*}{E_{ai}^*} \right) \quad \text{Eq. 19-29}$$

$$E_{ai}^* = E_{ai} + t_{0.95} S_i \quad \text{Eq. 19-30}$$

12.7.2 Standard Deviation of Hourly Average Pollutant Rates. Compute the standard deviation (S_e) of the hourly average pollutant rates using the following equation:

$$S_e = \sqrt{\frac{1}{H} - \frac{1}{H_r}} \sqrt{\frac{\sum_{j=1}^H (E_{hj} - E_a)^2}{H-1}} \quad \text{Eq. 19-31}$$

Equation 19-19 through 19-31 may be used to compute the standard deviation for both the outlet (S_o) and, if applicable, inlet (S_i) pollutant rates.

13.0 Method Performance [Reserved]

14.0 Pollution Prevention [Reserved]

15.0 Waste Management [Reserved]

16.0 References [Reserved]

17.0 Tables, Diagrams, Flowcharts, and Validation Data

TABLE 19-1.—CONVERSION FACTORS FOR CONCENTRATION

From	To	Multiply by
g/scm	ng/scm	10^9
mg/scm	ng/scm	10^6
lb/scf	ng/scm	1.602×10^{13}
ppm SO_2	ng/scm	2.66×10^6
ppm NO_x	ng/scm	1.912×10^6
ppm SO_2	lb/scf	1.660×10^{-7}
ppm NO_x	lb/scf	1.194×10^{-7}

TABLE 19-2.—F FACTORS FOR VARIOUS FUELS¹

Fuel Type	F _a		F _w		F _c	
	dscm/J	dscf/10 ⁶ Btu	wscm/J	wscf/10 ⁶ Btu	scm/J	scf/10 ⁶ Btu
Coal:						
Anthracite ²	2.71×10 ⁻⁷	10,100	2.83×10 ⁻⁷	10,540	0.530×10 ⁻⁷	1,970
Bituminous ²	2.63×10 ⁻⁷	9,780	2.86×10 ⁻⁷	10,640	0.484×10 ⁻⁷	1,800
Lignite	2.65×10 ⁻⁷	9,860	3.21×10 ⁻⁷	11,950	0.513×10 ⁻⁷	1,910
Oil ³	2.47×10 ⁻⁷	9,190	2.77×10 ⁻⁷	10,320	0.383×10 ⁻⁷	1,420
Gas:						
Natural	2.34×10 ⁻⁷	8,710	2.85×10 ⁻⁷	10,610	0.287×10 ⁻⁷	1,040
Propane	2.34×10 ⁻⁷	8,710	2.74×10 ⁻⁷	10,200	0.321×10 ⁻⁷	1,190
Butane	2.34×10 ⁻⁷	8,710	2.79×10 ⁻⁷	10,390	0.337×10 ⁻⁷	1,250
Wood	2.48×10 ⁻⁷	9,240	0.492×10 ⁻⁷	1,830
Wood Bark	2.58×10 ⁻⁷	9,600	0.516×10 ⁻⁷	1,920
Municipal	2.57×10 ⁻⁷	9,570	0.488×10 ⁻⁷	1,820
Solid Waste

¹ Determined at standard conditions: 20 °C (68 °F) and 760 mm Hg (29.92 in Hg)² As classified according to ASTM D 388.³ Crude, residual, or distillate.TABLE 19-3.—VALUES FOR T_{0.95}*

n ¹	t _{0.95}	n ¹	t _{0.95}	n ¹	t _{0.95}
2	6.31	8	1.89	22–26	1.71
3	2.42	9	1.86	27–31	1.70
4	2.35	10	1.83	32–51	1.68
5	2.13	11	1.81	52–91	1.67
6	2.02	12–16	1.77	92–151	1.66
7	1.94	17–21	1.73	152 or more	1.65

¹The values of this table are corrected for n-1 degrees of freedom. Use n equal to the number (H) of hourly average data points.

METHOD 20—DETERMINATION OF NITROGEN OXIDES, SULFUR DIOXIDE, AND DILUENT EMISSIONS FROM STATIONARY GAS TURBINES

1. Principle and Applicability

1.1 Applicability. This method is applicable for the determination of nitrogen oxides (NO_x), sulfur dioxide (SO₂), and a diluent gas, either oxygen (O₂) or carbon dioxide (CO₂), emissions from stationary gas turbines. For the NO_x and diluent concentration determinations, this method includes: (1) Measurement system design criteria; (2) Analyzer performance specifications and performance test procedures; and (3) Procedures for emission testing.

1.2 Principle. A gas sample is continuously extracted from the exhaust stream of a stationary gas turbine; a portion of the sample stream is conveyed to instrumental analyzers for determination of NO_x and diluent content. During each NO_x and diluent determination, a separate measurement of SO₂ emissions is made, using Method 6, or its equivalent. The diluent determination is used to adjust the NO_x and SO₂ concentrations to a reference condition.

2. Definitions

2.1 Measurement System. The total equipment required for the determination of a gas concentration or a gas emission rate. The

system consists of the following major subsystems:

2.1.1 Sample Interface. That portion of a system that is used for one or more of the following: sample acquisition, sample transportation, sample conditioning, or protection of the analyzers from the effects of the stack effluent.

2.1.2 NO_x Analyzer. That portion of the system that senses NO_x and generates an output proportional to the gas concentration.

2.1.3 O₂ Analyzer. That portion of the system that senses O₂ and generates an output proportional to the gas concentration.

2.1.4 CO₂ Analyzer. That portion of the system that senses CO₂ and generates an output proportional to the gas concentration.

2.1.5 Data Recorder. That portion of the measurement system that provides a permanent record of the analyzer(s) output. The data recorder may include automatic data reduction capabilities.

2.2 Span Value. The upper limit of a gas concentration measurement range that is specified for affected source categories in the applicable part of the regulations.

2.3 Calibration Gas. A known concentration of a gas in an appropriate diluent gas.

2.4 Calibration Error. The difference between the gas concentration indicated by the measurement system and the known concentration of the calibration gas.